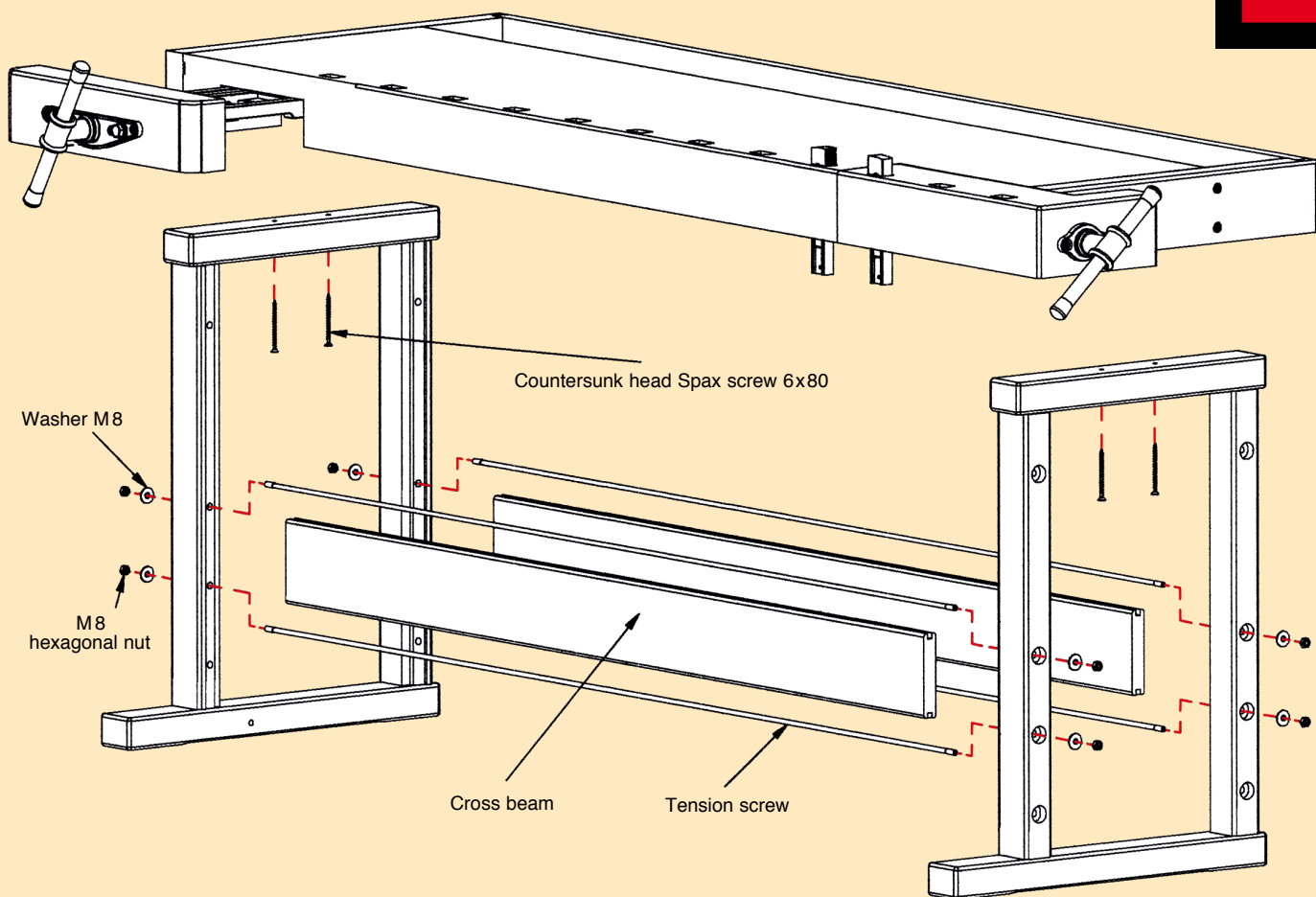


Assembly Instructions



Your ANKE carpenter's bench has been made using carefully selected top-quality red beech from the Swabian Alb area of Germany. Particular attention is paid to ensuring that the timber is correctly, gently and evenly cured in order to eliminate shrinkage, warping or distortion of our carpenter's benches. Please ensure when setting up your carpenter's bench that you work in a perfectly dry storage room or workshop at normal temperatures. Unheated cellar rooms, provisional storage areas or workshops in new buildings which are still damp are unsuitable environments for carpenter's benches.

ANKE regrets that it is unable to accept liability for complaints and any consequential damage caused as a result of incorrect treatment.

All the components of your carpenter's bench were manufactured on a computer-controlled machining. Use of this unique production technique, during which all individual components are precisely processed and assembled in a single clamping operation, allows us to guarantee the most stringent quality specifications. To protect it against outside influences, your ANKE carpenter's bench is impregnated with a special hot wax and subjected to exhaustive quality controls.



max.weight load Board 800 kg · Make sure the base is level and solid.

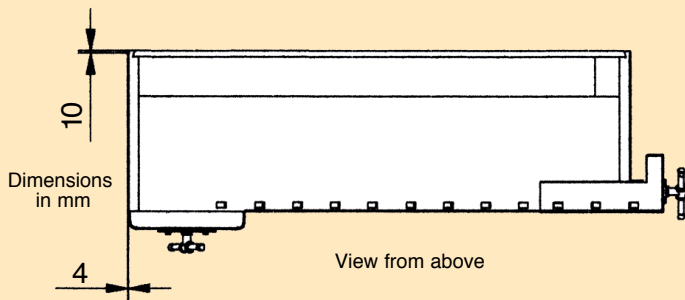
Thank you from the **ANKE-Team**

Modell 160/161

Assembly: Place the pre-assembled trestle components as illustrated on an even surface, ensuring that the flat-head recesses to accommodate the washer and bolt unit are pointing towards the outside. Guide the two lower tension screws through the provided boreholes (see illustration) and mount the washer and nut unit on each side (wait before tightening).

Then place the cross beams on the already fixed tension screws. It is important to make sure that the tension screws slot into the provided grooves. Now the two upper tension screws can be inserted and tightened.

(For mounting an ANKE pull-out compartment, please use the supplied mounting instructions)

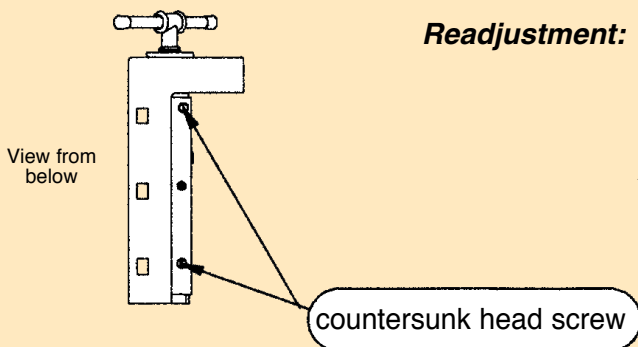


The bench top is permanently fixed to the trestle using four 6x80 countersunk head Spax screws. Drill holes have been prepared for this in the factory on the underneath of the bench top.

To assemble, simply place the bench top on the trestle, align the top as shown in the sketch on the left and screw four countersunk head Spax screws into the top from below.

The solid carpenter's bench trestle made of best quality red beech provides the guarantee of safe and vibration-damped working. To maximize stability, the trestle is assembled using high-grade mortise and tenon joints.

tail vice



Readjustment: Using two countersunk screws on the underneath, the guide can be readjusted depending on the degree of wear to restore freedom from backlash.

At regular intervals, clean dust deposits from the threaded spindles of the front and tail vice and re-oil.